



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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Order 7977
Order 8263

Ship

5 Oct x30

29 Oct x10

D350-615-041

Job Sheet 182540



Part No: D350-615-041

Job Qty: 40 ea

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 10/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		10/3/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	40 pcs		10/3/18	0.00	3.69	Small Fab-4		Smb
120	QC	40 pcs		10/3/18	0.00	0.00	QC5		68
130	QC	40 pcs		10/3/18	0.00	0.00	QC4	OCT 0 3 2018	9-89
140	Packaging	40 pcs		10/3/18	0.00	0.00	Packaging3-1	OCT 0 3 2018	69
145	DC	40 pcs		10/3/18	0.00	0.00	DC		21
150	QC21-FG	40 Ea		10/3/18	0.00	0.00	QC21		9-89

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	90-120 Ea (3 ea)	90-Start up Operation	5078476 X14
5/16WC	Washer	30-480 Ea (12 ea)	90-Start up Operation	5078477 X12
7/16-14-050C	SS Bolt 7/16 5" Long	30-40 pcs (1 ea)	90-Start up Operation	5107580
7/16WC	Washer, SS Flat 7/16	40-80 pcs (2 ea)	90-Start up Operation	5104725 X10
D2282-041	T Assembly	30-40 Ea (1 ea)	90-Start up Operation	5114912
D2282-043	Saddle Assembly	30-40 Ea (1 ea)	90-Start up Operation	518 5115008
D3015-3	Locknut	90-120 Ea (3 ea)	90-Start up Operation	5107590
D3015-5	SS Nylock Nut 7/16	30-40 Ea (1 ea)	90-Start up Operation	5107590

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	120	235	0
	5/16WC	480	1,483	0
	7/16-14-050C	40	50	0
	7/16WC	80	335	0
	D2282-041	40	2	0
	D2282-043	40	3	0
	D3015-3	120	109	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

D3015-5	40	108	0
Part Specifications			
Specifications could not be found.			

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date: _____		Station #: _____		MRB (QSI042) Approval																																																																																																													
Descri 		Instructions: Certificate of Conformity 0001/002/10 Container No: S115105 Part: D350-615-041 Job No: 182540 Serial No/Batch: S115105 Revision: _____ Inspector: _____ Exp Date: _____ www.dartaerospace.com																																																																																																															
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